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complexity of the manufacturing system and the need to consider it in its entirety, organized a study to identify the generic issues reflected in world-class manufacturing companies-to describe the set of fundamental principles of manufacturing excellence on which systems of manufacture could be analyzed, designed, and managed.

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In this chapter, we introduce the fundamentals of Lean Manufacturing. Concepts of waste elimination are discussed. Components for Lean including: Waste identification and elimination (value stream analysis), set-up reduction, part families, cell formation, cell design, batches of one and pull systems are also discussed.

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