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zone during snake rolling is different from asymmetrical rolling because of the offset distance of work rolls. Consequently, the calculating models that were used to calculate

The Analytic Study on the Heavy Steel Plate Snake Rolling

Effects of rolling parameters of snake hot rolling on strain distribution of aluminum alloy 7075 Article (PDF Available) in Transactions of Nonferrous Metals Society of China 24(7):2150-2156 ...

(PDF) Effects of rolling parameters of snake hot rolling

With the model, the effects of roll radius ratio, roll speed ratio, offset distance between rolls, reduction and friction coefficient on rolling forces in hot snake rolling of aluminum alloy are obtained. Also, the thicknesses of slab are investigated in different zones, which firstly propose the changes of thickness during snake rolling.

Analysis of snake rolling force and torque with changes of

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rolling force and roll torque in general case of snake rolling. With the model, the effects of roll radius ratio, roll speed ratio, offset distance between rolls, reduction and friction coefficient on rolling forces in hot snake rolling of aluminum alloy are obtained.

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snake hot rolling were established in MSC. Marc. In this work, effects of different initial thicknesses, pass reductions, speed ratios and offset distances on the bending value of the plate were analyzed. Work rolls are defined as rigid bodies with certain thermal conductivity

Bending analysis and control of rolled plate during snake

In order to study the bending behavior of aluminum alloy 7050 thick plate during snake hot rolling, several coupled thermo-mechanical finite element (FE) models were established. Effects of different initial thicknesses, pass reductions, speed ratios and offset distances on the bending value of the plate were analyzed.

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Abstract: In order to study the distribution of equivalent and shear strain of aluminum alloy plate during snake hot rolling, several coupled thermo-mechanical finite element models (FEM) are established.

Analysis of strain variation in cross shear zone of plate

The rolling deformation zone will be divided into back slip zone, front slip zone, cross shear zone, and reverse deflection zone according to the direction of the friction during the snake rolling process.

The Analytic Study on the Heavy Steel Plate Snake Rolling

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Hog-nosed snakes are well-known for their strategy of rolling over and playing dead to dissuade a predator. (This faking death is called "thanatosis".) (This faking death is called "thanatosis".) In this short video you can see one roll over and play dead, then use a combination of playing dead and hissing.

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