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Question Excerpt 1. A crack running along the centreline of a weld bead could be caused by: A. Use of damp flux B. Lack of preheat C. Arc voltage too high D. Weld bead too deep and very narrow 2. When welding thin plate distortion can be minimised by: A. Welding from both sides B.

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The correct terminology in the preceding question (7) is: (a) - (b) - (c) - (d) - Page 17 of 43 124. Technically, a code of practice is: (a) A standard (b) A set of rules for the manufacture of a product (c) Related to welder and weld procedure approval (d) All of the above 125.

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